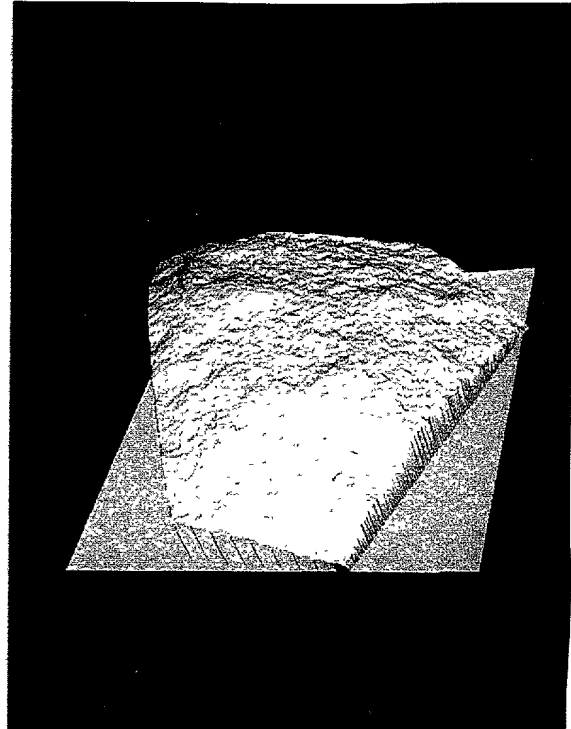
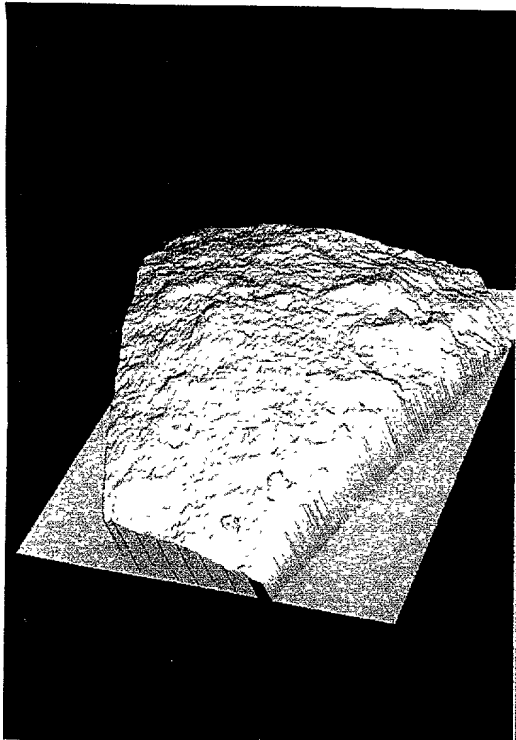


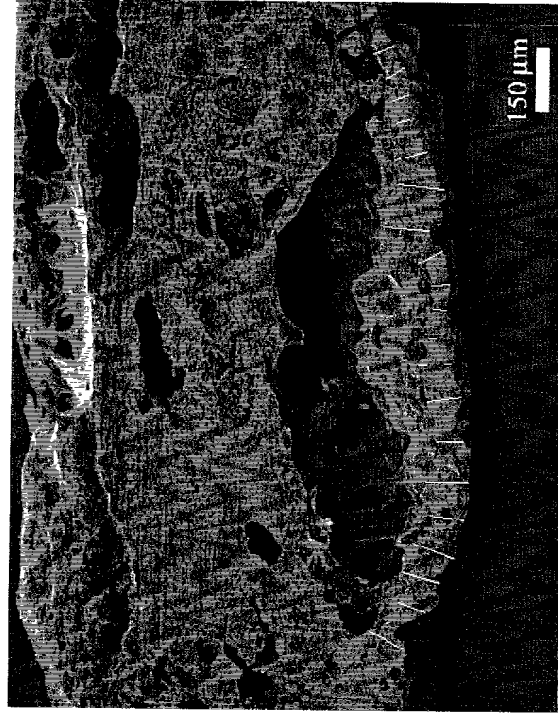
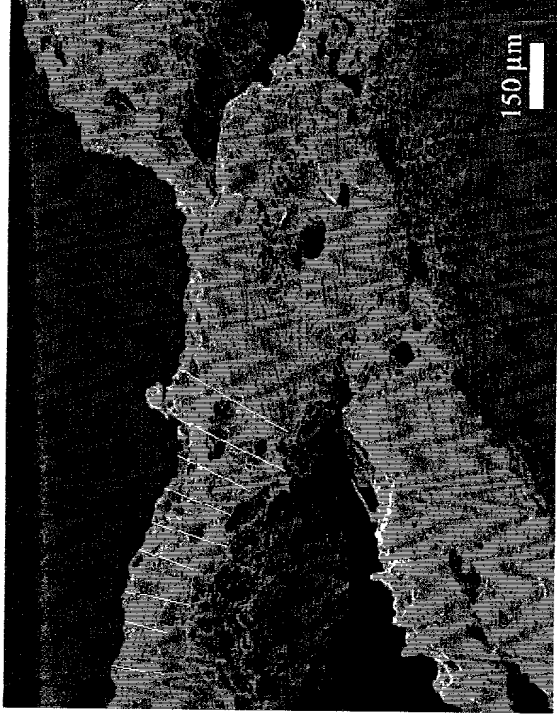
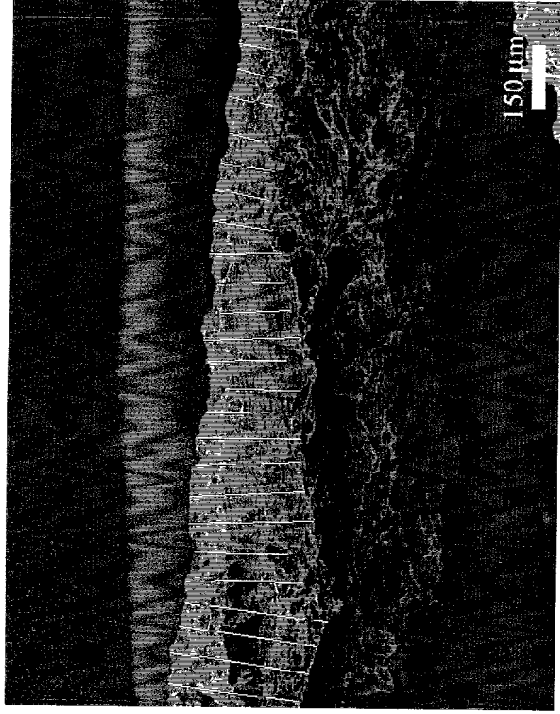
FIGURE 1



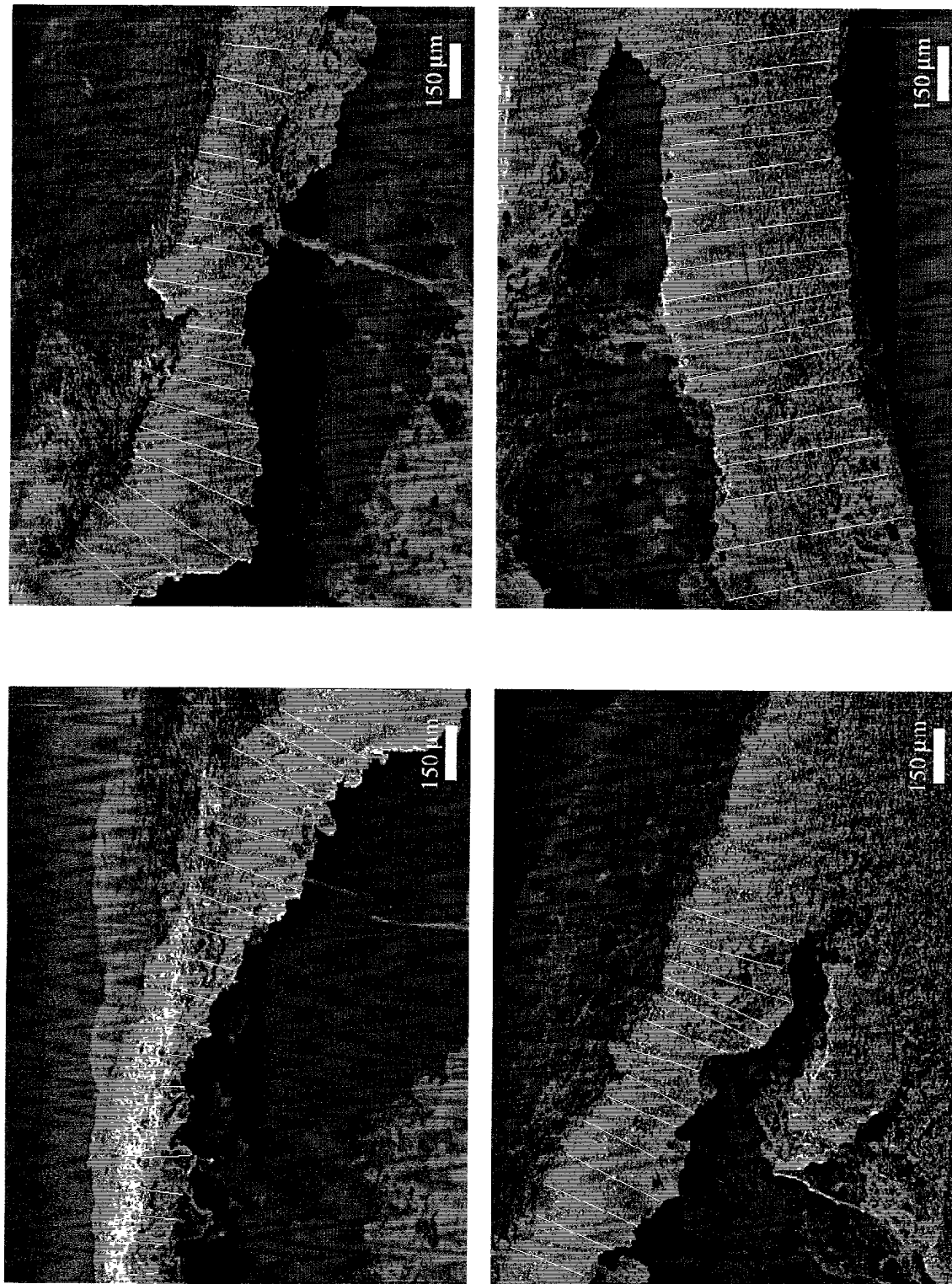
Downloaded from www.ascel.org



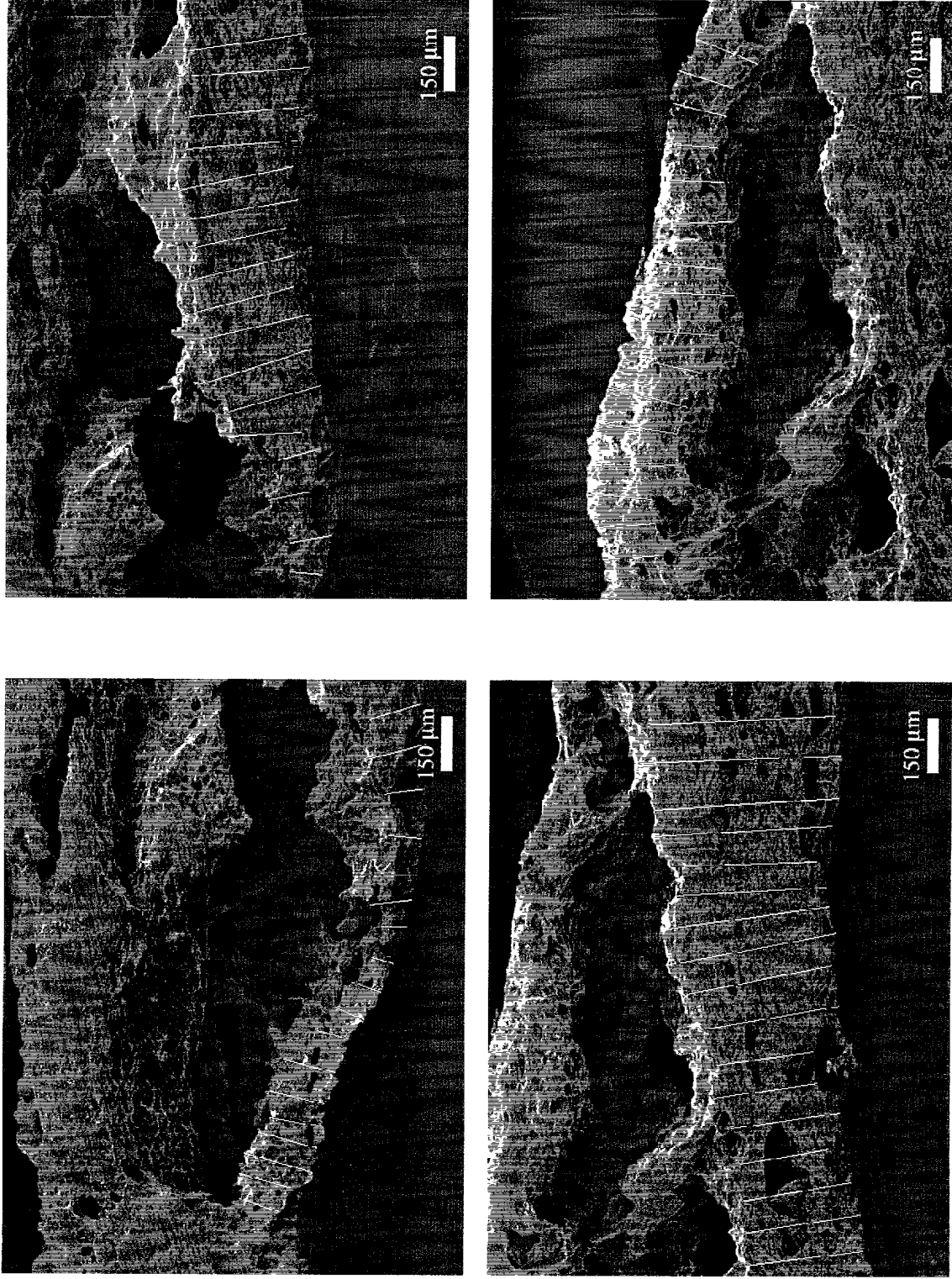
• • •



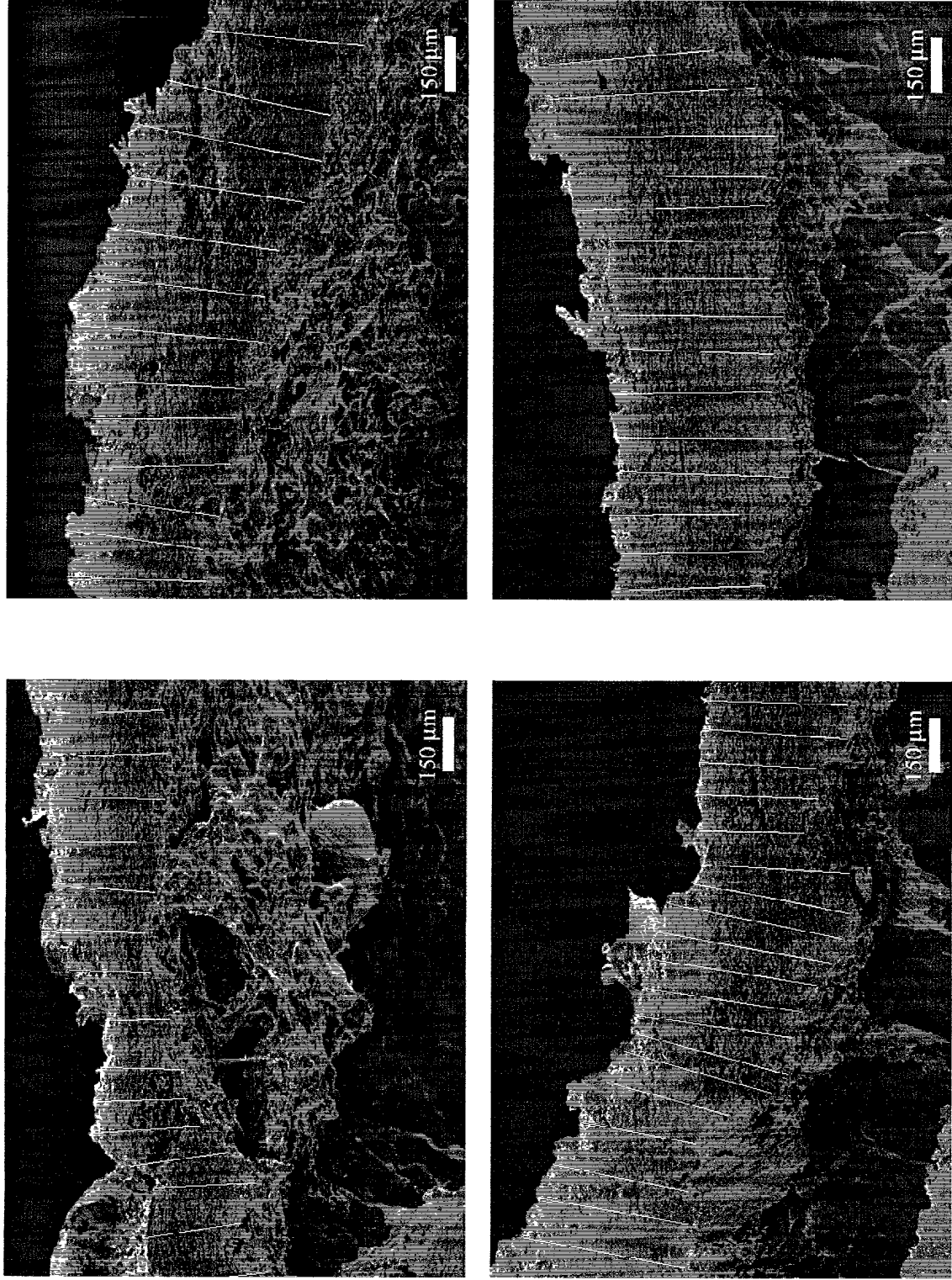
**FIGURE 3**



**FIGURE 4**



**FIGURE 5**

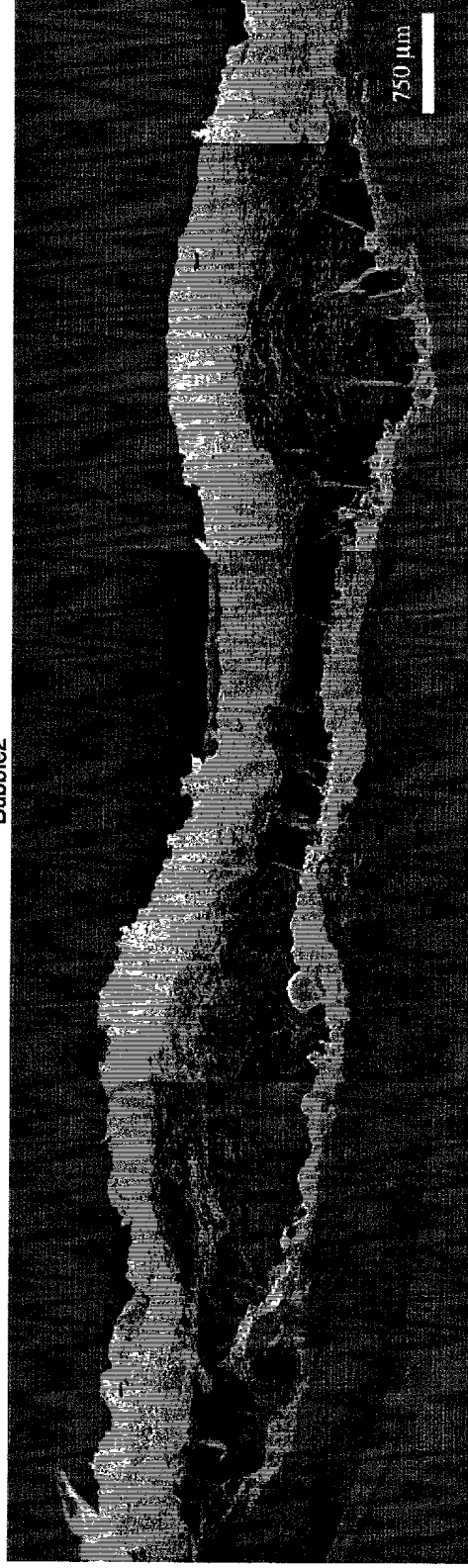




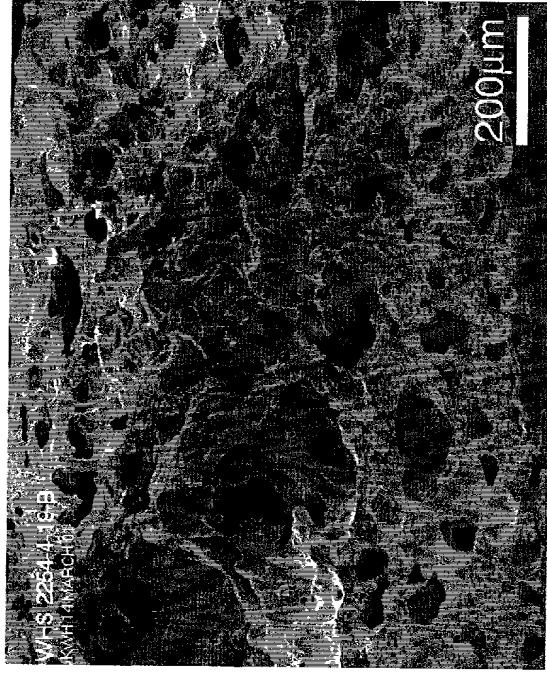
**FIGURE 6**



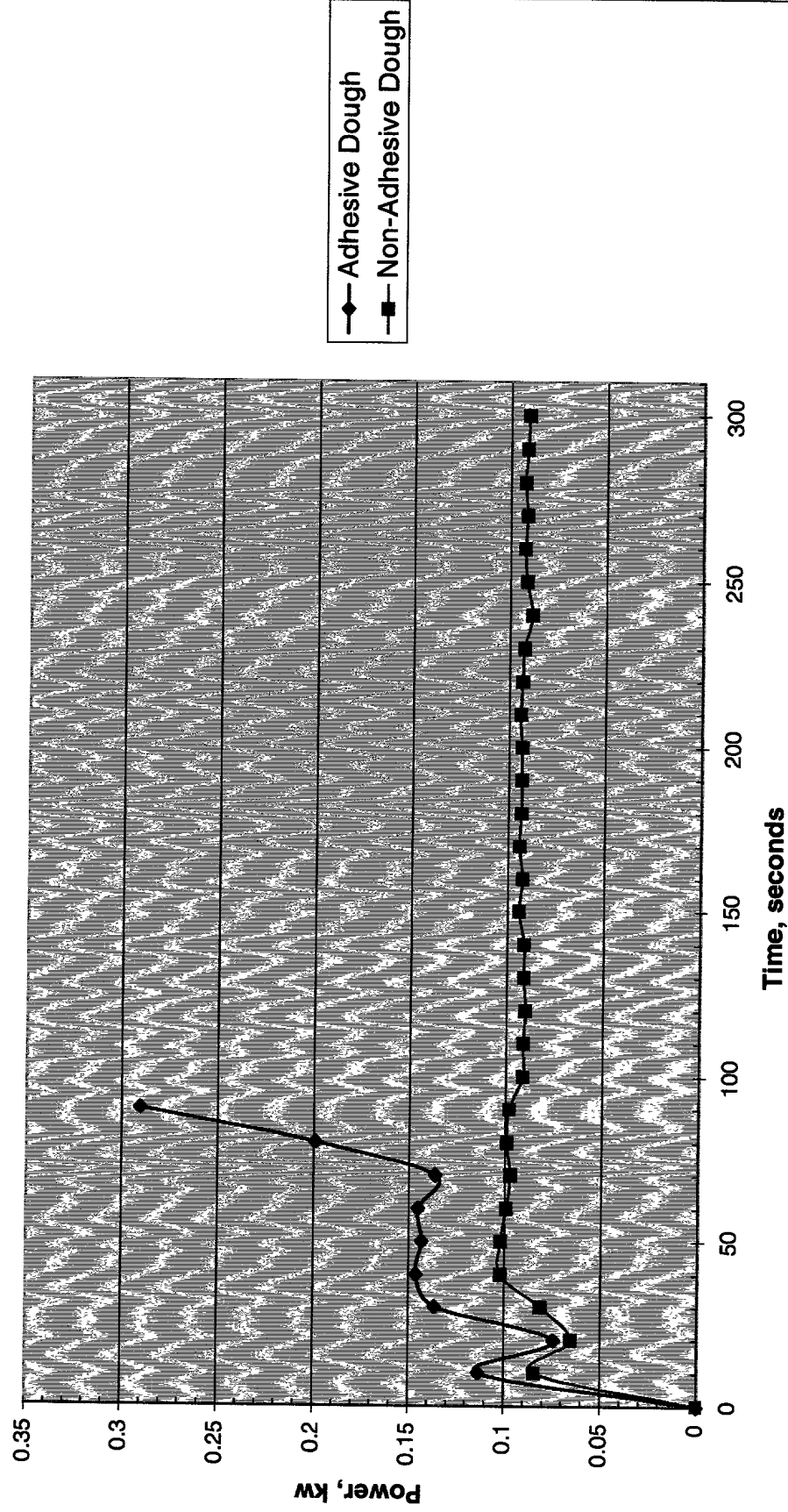
**Bubble2**



**FIGURE 7**



**FIGURE 8**  
**Example Mixing Power Consumption Adhesion Test Plot**





**FIGURE 9**  
**Example Dough Dehydration Rate Plot**

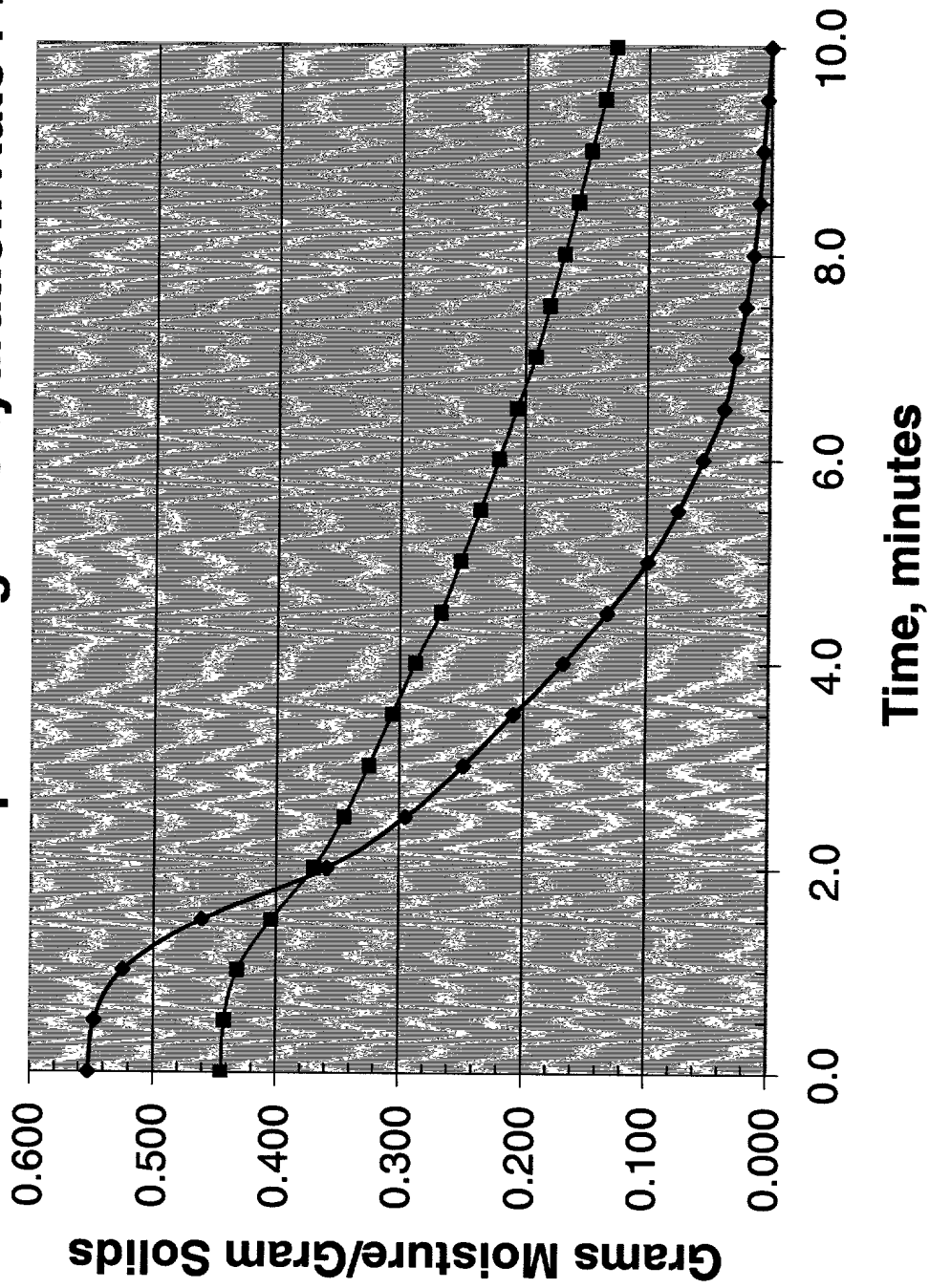
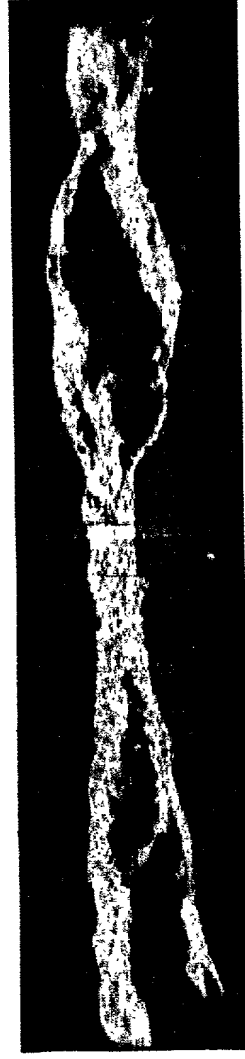
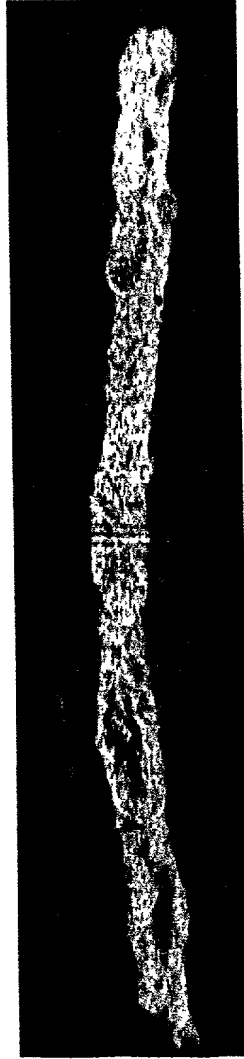


FIGURE 10

Single slice through the  
center of the chip sample



**FIGURE 11**

**EXAMPLE GLASS TRANSITION TEMPERATURE PLOT**

